

ABSTRACT OF THE DISCLOSURE

A method for manufacturing a twisted handle of a hand tool includes a step of forging the handle, annealing the handle; machining the handle to have a full scale; polishing the handle; twisting the handle by a
5 twisting device; secondary polishing the twisted area of the handle; proceeding a heat treatment to the handle; vibrating the handle to obtain a fine surface of the handle, and electroplating the handle. The twisting device includes a clamping unit to clamp an end of the handle and a rotating unit to hold the handle and rotate 90 degrees.